



K – BOOM LOADER OPERATING STANDARDS

LOADER TRUCK/TRAILER

- **Loader trucks/trailers should be maintained to approved highway readiness standards for on road travel – see loader truck/trailer audit.**
- **Prior to moving loader truck/trailer on public roads, equipment should be inspected for the following.**
 - **Ensure compliance with highway readiness standards – see loader truck/trailer audit.**
 - **Boom and grapple is secured.**
 - **Outriggers are in full upright position.**
 - **Loader decks are free of mud and debris.**
- **Loader trucks/trailers should be annually inspected and certified by company shops.**
- **Driver shall be licensed and trained to drive loader trucks.**

K –BOOM LOADER OPERATIONS

- **K – Boom loaders should be pre-operational inspected (as a minimum) at the beginning of the work day or shift – see loader maintenance book.**
- **Machine should be operated at a safe speed and within the lifting limitations of the machine.**
- **K – Boom loader certification/inspection by company shops should be performed at least annually.**
- **At least monthly, audits/inspections of equipment components should be performed and documented – see k-boom monthly audits.**
- **Operators should be trained for safe operation of the loader.**