



TRAINING PROGRAM - FELLER BUNCHER

ON THE JOB TRAINING CHECKLIST - OJT

GENERAL OPERATIONS

EXPLAIN AND DISCUSS APPROPRIATE PPE FOR THE JOB.

- Safety glasses
- Hard hat
- Hearing protection
- Gloves
- Steel toe shoes

EXPLAIN AND DISCUSS PRE-OPERATIONAL INSPECTION ON MACHINE.

- Fluid checks
- Walk around
- Inspections of leaks - oil on ground
- Inspection of tires and lugs
- Inspect sawhead - teeth, holders, accumulator arms.
- Record in maintenance book

EXPLAIN AND DISCUSS PROPER MOUNTING AND DISMOUNTING.

- Maintain 3-point contact at all times - 1 hand 2 feet etc.
- Awareness of mounting/dismounting hazards - mud on steps, holes, uneven ground, etc.

EXPLAIN AND DISCUSS OPERATOR CONTROLS

- Identification of gauges/lights and their function
- Discuss control function and operation

EXPLAIN AND DISCUSS MACHINE START - UP

- Gauges come up to operating range - allow machine to warm.
- Test controls
- Seatbelt fastened
- Ground personnel clear - at least 300 ft.

EXPLAIN AND DISCUSS PROPER SHUT DOWN PROCEDURES.

- Never leave cab of machine while saw disc is turning.
- Ground sawhead to stop saw disc from turning.
- If possible park machine on level place.
- Lower attachments - shear, sawhead.
- Engage parking brake.
- Will be off more than 5 min. switch engine off
- Over night - ensure master switch is disconnected.

EXPLAIN AND DISCUSS BMP's

- 35 feet from running streams.
- Identify red line areas
- Ensure machine traffic is kept outside of red line.
- Trees that fall in red line area are pulled out before topped.
- Proper disposal of oil and oil filters.
- Ensure discarded machine parts, oil cans, trash, etc. are put in proper place.

FELLING APPLICATION

EXPLAIN AND DISCUSS PROCEDURES FOR FELLING WITH CUTTER.

- Identify position of ground personnel & other equipment - at least 300 ft from felling operation.
- No felling to take place closer than 300ft of active landings or parked vehicles.
- Evaluate area for hazards - holes, high stumps, dead trees etc.
- Discuss felling large dead trees - do not carry, minimize holding tree with clamps.
- Maintain visual contact with all ground personnel when approaching their work area. Do not approach closer than 300 feet while saw disc is turning.

EXPLAIN AND DISCUSS FELLING DIRECTIONS AND PATTERNS

- Determine landing areas.
- Determine skid direction.
- Determine pile size - based on conditions and machine capability.

EXPLAIN AND DISCUSS FELLING LARGE TREES WITH FELLER BUNCHER.

- Removal of smaller trees.
- Felling direction.
- Making more than one cut.

EXPLAIN AND DISCUSS WORKING WITHIN SAWYER'S WORK AREA - LIMBING TOPPING, AND FELLING AREA.

- Ensure visual contact with ground personnel at all times.
- Ensure adequate distances are maintained from sawyers - at least 300 ft.
- When ground personnel are working in area, ensure a game plan is in place - sawyers and cutter operator establishes felling area and topping area - at least 300 feet away.
- When entering an area where work is under way ensure ground personnel and other equipment operators are aware you are in the work area.

EXPLAIN AND DISCUSS ENTERING AND WORKING WITHIN OTHER EQUIPMENT'S WORK AREA.

Entering

- Approach other machines from front to ensure other operator can see you.
- Do not get off your machine until other operator signals.

Working within

Operators will establish a plan of who will be where and doing what.

EXPLAIN RESPONSIBILITY OF OPERATOR TO ELIMINATE AND REDUCE HAZARDS FOR GROUND PERSONNEL AND OTHER EQUIPMENT.

- All lodged trees pushed down.
- All standing dead trees and snags eliminated in work areas.
- Wood felled in such a way as to minimize ground hazards for sawyer.
- Any other objects that would be considered a hazard within the work area.

EXPLAIN AND DISCUSS HAZARDS ASSOCIATED WITH FELLING WOOD ON SLOPES.

- Do not try to work slopes too steep for the machine.
- Work the slope up & down with the machine.
- Minimize positioning the machine horizontally.
- Avoid running over high stumps or uneven ground.

MAINTENANCE AND LOCKOUT/TAGOUT

EXPLAIN AND DISCUSS OPERATOR RESPONSIBILITY FOR INSPECTING AND MAINTAINING HIS MACHINE.

- Discuss lockout/tagout- see procedures in maintenance book.
- Review maintenance book - specific to that machine.
- Frequency of inspections and services.
- Discuss proper recording of inspections and services.
- Discuss performing maintenance on mats - track cutters.

EXPLAIN AND DISCUSS PROPER LOADING AND UNLOADING OF MACHINE ON LOWBOY.

- If possible ensure lowboy is set up on level ground.
- Ensure ground personnel is clear.
- Drive machine on lowboy forward - protect turbo.
- Lower attachments, engage parking brake.
- Ensure proper binding - 2 chains

AUDITING OF EQUIPMENT

EXPLAIN AND DISCUSS MONTHLY SAFETY AUDIT TO BE PERFORMED ON MACHINE.

- Explain the importance of doing monthly machine audits.
- Do audit on machine with operator.
- Discuss frequency of audit.
- Review deficiencies/correction list.

THE INFORMATION CHECKED IN THIS TRAINING PLAN HAS BEEN THOROUGHLY REVIEWED WITH THE TRAINEE.

EMPLOYEE _____

TRAINER _____

DATE _____

COMMENTS
